

Table 1 Comparison between thermodynamic parameters of the liquid phase [28-31].

	Nakano [28, 29]	Xiong [30]	Tang [31]	Present work
${}^0L_{\text{Fe,Zn}}^{\text{Liq.}}$	+ 58088 − 23.665· <i>T</i>	+ 20696.5073	+125613.74 × exp(− 1.38979·10 ^{−3} · <i>T</i>)	+ 20116.2
${}^1L_{\text{Fe,Zn}}^{\text{Liq.}}$	+ 92219 − 55.584· <i>T</i>	+ 14782.0192 − 8.9768· <i>T</i>	+189615.062 × exp(− 2.3496·10 ^{−3} · <i>T</i>)	− 150.285
${}^2L_{\text{Fe,Zn}}^{\text{Liq.}}$	+ 13570	− 11266.6992 + 7.3942· <i>T</i>	− 2137.539	− 1561.94
$G_{\text{FeZn}_{12}}$				− 112799.9 + 141.485· <i>T</i>
Notes	MG at HT appears.	MG at HT was corrected.	MG at HT was corrected using exponential parameters.	Associate solution model was utilized.

* “MG” and “HT” represent “miscibility gap” and “high temperature”, respectively.

Table 2 Nominal symbols, stoichiometric ratios, crystal structures, and formula of Gibbs energy models in

Phase	Pearson symbol	Space group	Prototype	Formula in the present study
Liquid	-	-	-	(Fe, Zn, FeZn ₁₂)
(αFe)	<i>cI2</i>	<i>Im</i> $\bar{3}m$	W	(Fe, Zn) ₁ (Va) ₃
(γFe)	<i>cF4</i>	<i>Fm</i> $\bar{3}m$	Cu	(Fe, Zn) ₁ (Va) ₁
Γ-Fe ₄ Zn ₉	<i>cI52</i>	<i>I</i> $\bar{4}3m$	Cu ₅ Zn ₈	(Fe) _{0.0667} ^I (Zn) _{0.6} ^{II} (Fe, Zn) _{0.3333} ^{III}
Γ ₁ -Fe ₁₁ Zn ₄₀	<i>cF408</i>	<i>F</i> $\bar{4}3m$	Fe ₁₁ Zn ₄₀	(Fe) _{0.0769} ^I (Zn) _{0.6923} ^{II} (Fe, Zn) _{0.2308} ^{III}
δ _{1k} -FeZn ₇	Three times as large as that of δ _{1p}			(Fe) _{0.0714} ^I (Zn) _{0.7143} ^{II} (Fe, Zn) _{0.2143} ^{III}
δ _{1p} -Fe ₁₃ Zn ₁₂₆	<i>hP555</i>	<i>P6</i> ₃ <i>mc</i>	FeZn ₁₀	(Fe) _{0.0714} ^I (Zn) _{0.7143} ^{II} (Fe, Zn) _{0.2143} ^{III}
ζ-FeZn ₁₃	<i>mC28</i>	<i>C2/m</i>	CoZn ₁₃	(Fe) _{0.0667} ^I (Zn) _{0.7333} ^{II} (Fe, Zn) _{0.2} ^{III}
(ηZn)	<i>hP2</i>	<i>P6</i> ₃ / <i>mmc</i>	Mg	(Fe, Zn, FeZn ₁₂) ₁ (Va) _{0.5}

Zn-Fe binary system.

Table 3 Thermodynamic and magnetic parameters of the Fe-Zn system evaluated in this study. Gibbs energy parameters of pure elements are taken from reference [43] and the magnetic properties of disordered solution phases, γ Fe (*A1*) and α Fe (*A2*), are from reference [28].

Thermodynamic parameters [J/mol] and magnetic parameters [K], [μ_B]	
Liquid : (Fe, Zn, FeZn ₁₂)	
${}^0L_{\text{Fe,Zn}}^L = +20116.2,$	${}^1L_{\text{Fe,Zn}}^L = -150.285,$
${}^2L_{\text{Fe,Zn}}^L = -1561.94$	
$L_{\text{Fe,Fe}_1\text{Zn}_{12}}^L = L_{\text{Zn,Fe}_1\text{Zn}_{12}}^L = 0$	
$G_{\text{Fe}_1\text{Zn}_{12}}^L = -8676.917 + 10.8835 T + 0.0769 G_{\text{Fe}}^L + 0.9231 G_{\text{Zn}}^L$	
α Fe (<i>A2</i>) : (Fe, Zn) ₁ (Va) ₃	
${}^0L_{\text{Fe,Zn}}^{A2} = -8169.109 + 16.6657 T,$	${}^1L_{\text{Fe,Zn}}^{A2} = +13656.92 - 13.9237 T,$
${}^2L_{\text{Fe,Zn}}^{A2} = +4485.963$	
$T_C^{A2} = 1043x_{\text{Fe}} + 504.3x_{\text{Fe}}x_{\text{Zn}},$	$\beta^{A2} = 2.22x_{\text{Fe}}$
γ Fe (<i>A1</i>) : (Fe, Zn) ₁ (Va) ₁	
${}^0L_{\text{Fe,Zn}}^{A1} = +12487.70,$	${}^1L_{\text{Fe,Zn}}^{A1} = +1441.752$
$T_C^{A1} = -201x_{\text{Fe}},$	$\beta^{A1} = -2.1x_{\text{Fe}}$
η Zn (<i>A3</i>) : (Fe, Zn, FeZn ₁₂) ₁ (Va) _{0.5}	
${}^0L_{\text{Fe,Zn}}^{A3} = +1500 + 5 T,$	$L_{\text{Fe,Fe}_1\text{Zn}_{12}}^{A3} = L_{\text{Zn,Fe}_1\text{Zn}_{12}}^{A3} = 0$
$G_{\text{Fe}_1\text{Zn}_{12}}^{A3} = -284.615 + 0.0769 G_{\text{Fe}}^{A3} + 0.9231 G_{\text{Zn}}^{A3}$	
Γ -Fe ₄ Zn ₉ : (Fe) _{0.0667} ^I (Zn) _{0.6} ^{II} (Fe, Zn) _{0.3333} ^{III}	
$G_{\text{Fe:Zn:Fe}}^\Gamma = -4003.232 + 0.7346 T + 0.4 {}^\circ G_{\text{Fe}}^{A2} + 0.6 {}^\circ G_{\text{Zn}}^{A3}$	
$G_{\text{Fe:Zn:Zn}}^\Gamma = +2515.325 - 4.3415 T + 0.0667 {}^\circ G_{\text{Fe}}^{A2} + 0.9333 {}^\circ G_{\text{Zn}}^{A3}$	
$L_{\text{Fe:Zn:Fe,Zn}}^\Gamma = -18228.68 + 19.9038 T$	
Γ_1 -Fe ₁₁ Zn ₄₀ : (Fe) _{0.0769} ^I (Zn) _{0.6923} ^{II} (Fe, Zn) _{0.2308} ^{III}	
$G_{\text{Fe:Zn:Fe}}^{\Gamma_1} = -5485.973 + 2.5583 T + 0.3077 {}^\circ G_{\text{Fe}}^{A2} + 0.6923 {}^\circ G_{\text{Zn}}^{A3}$	
$G_{\text{Fe:Zn:Zn}}^{\Gamma_1} = +4399.436 - 6.3696 T + 0.0769 {}^\circ G_{\text{Fe}}^{A2} + 0.9231 {}^\circ G_{\text{Zn}}^{A3}$	
$L_{\text{Fe:Zn:Fe,Zn}}^{\Gamma_1} = -20229.49 + 20.8641 T$	
δ_{1k} -FeZn ₇ : (Fe) _{0.0714} ^I (Zn) _{0.7143} ^{II} (Fe, Zn) _{0.2143} ^{III}	
$G_{\text{Fe:Zn:Fe}}^{\delta_{1k}} = -6786.998 + 4 T + 0.2857 {}^\circ G_{\text{Fe}}^{A2} + 0.7143 {}^\circ G_{\text{Zn}}^{A3}$	
$G_{\text{Fe:Zn:Zn}}^{\delta_{1k}} = -2432.079 - 0.2861 T + 0.0714 {}^\circ G_{\text{Fe}}^{A2} + 0.9286 {}^\circ G_{\text{Zn}}^{A3}$	
$L_{\text{Fe:Zn:Fe,Zn}}^{\delta_{1k}} = -1233.705 + 2.4548 T$	
δ_{1p} -Fe ₁₃ Zn ₁₂₆ : (Fe) _{0.0714} ^I (Zn) _{0.7143} ^{II} (Fe, Zn) _{0.2143} ^{III}	
$G_{\text{Fe:Zn:Fe}}^{\delta_{1p}} = -6646.204 + 4 T + 0.2857 {}^\circ G_{\text{Fe}}^{A2} + 0.7143 {}^\circ G_{\text{Zn}}^{A3}$	
$G_{\text{Fe:Zn:Zn}}^{\delta_{1p}} = -2088.477 - 0.79 T + 0.0714 {}^\circ G_{\text{Fe}}^{A2} + 0.9286 {}^\circ G_{\text{Zn}}^{A3}$	
$L_{\text{Fe:Zn:Fe,Zn}}^{\delta_{1p}} = -1300 + 3 T$	
ζ -FeZn ₁₃ : (Fe) _{0.0667} ^I (Zn) _{0.7333} ^{II} (Fe, Zn) _{0.2} ^{III}	
$G_{\text{Fe:Zn:Fe}}^\zeta = +46222.16 + 3.9874 T + 0.2667 {}^\circ G_{\text{Fe}}^{A2} + 0.7333 {}^\circ G_{\text{Zn}}^{A3}$	
$G_{\text{Fe:Zn:Zn}}^\zeta = -2699.545 + 0.1895 T + 0.0667 {}^\circ G_{\text{Fe}}^{A2} + 0.9333 {}^\circ G_{\text{Zn}}^{A3}$	
$L_{\text{Fe:Zn:Fe,Zn}}^\zeta = -54547.42$	

