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3 **The contribution of Cr and Ni to hydrogen absorption energy in Fe-Cr-Ni**
4 **austenitic systems: A first-principles study**

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37

38 **Abstract**

39 The present study focuses on a novel hydrogen-improved strength-ductility balance
40 in several practical Fe-Cr-Ni-based austenitic alloys that directly depends on the
41 dissolved hydrogen content. The hydrogen absorption energy of Fe-Cr-Ni model alloys
42 that have a face-centered cubic structure was examined using first-principles
43 calculations to verify the contribution of Cr and Ni substitutions from Fe to hydrogen
44 solubility in these alloys. Chromium substitution reduced the hydrogen absorption
45 energy to a substantially greater degree than does Ni substitution, with increased Cr : Ni
46 ratios resulting in higher hydrogen solubility. This pattern seen in the calculations
47 supports the previously obtained experimental results in practical alloys with various
48 Cr : Ni ratios. The pronounced reduction in hydrogen absorption energy that results
49 from Cr substitution was mostly attributed to a decrement in the chemical effect derived
50 from the electronic binding state rather than a mechanical effect caused by changed
51 interatomic spacing due to these substitutions. We propose here a Cr-equivalent index to
52 predict hydrogen solubility in Fe-Cr-Ni-based alloys that have varying Cr and Ni
53 content.

54

55 **Keywords:** Austenitic alloy; First-principles calculation; Hydrogen; Absorption energy;
56 Occupancy

57

58 **1. Introduction**

59 Hydrogen (H) causes a deterioration in various mechanical properties of metallic
60 materials: of ductility [1], strength [2], and fracture toughness [3]. This is the well-
61 known phenomenon of hydrogen embrittlement (HE). Since HE is a barrier to the
62 progress of using H as an energy carrier, a substantial number of studies have been
63 conducted to understand the underlying mechanisms of HE. It is hoped that metals and
64 alloys with higher resistance to HE can be developed by suppressing these multiple HE-

65 triggers.

66 Fe-Cr-Ni-based austenitic alloys with a face-centered cubic (FCC) structure have a
67 higher resistance to HE than body-centered cubic (BCC) structure alloys such as carbon
68 steels [4] and martensitic steels [5]. However, if the stability of the austenitic phase is
69 low, the structural changes in crystals transforming from FCC to BCC make them
70 susceptible to HE [6,7]. The susceptibility to HE of austenitic alloys has been
71 represented by the Ni-equivalent, which is given by the sum of the relative contributions
72 of alloying elements to the stability of the austenitic phase [8]. In 18 mass%Cr-8
73 mass%Ni-based austenitic stainless steel (18Cr-8Ni), which has a metastable FCC
74 phase, HE appears as a reduction in ductility and crack propagation resistance [9], while
75 18Cr-12Ni and 24Cr-19Ni have superior resistance to HE owing to their high Ni-
76 equivalent [9,10].

77 Dissolved H hardens some FCC metals and alloys, as seen in pure Ni [11,12], Cu-Ni
78 alloy [13], and Fe-Cr-Ni-based austenitic alloys [14]. Dissolved H has also been shown
79 to improve the ductility of Fe-Mn alloy [15] and high-entropy Fe-Mn-Ni-Cr-Co alloy
80 [16]. These facts suggest that dissolved H can be used as a key alloying element to
81 develop novel structural materials with better mechanical performance. Ogawa et al.
82 revealed that, in 24Cr-19Ni, the higher the dissolved H content, the greater the
83 improvement in the strength-ductility balance [17]. Mechanical improvements such as
84 this in Fe-Cr-Ni-based austenitic alloys depend on Cr and Ni content: alloys with a
85 higher Cr content and Cr : Ni ratio achieve higher dissolved H content, amplifying the
86 positive impacts of H [18]. Notably, dissolved H has potential similar to that of carbon
87 and nitrogen for solid-solution hardening in the austenitic phase [18]. Consequently, the
88 interrelation between dissolved H content and Cr and Ni in Fe-Cr-Ni-based austenitic
89 alloys needs to be rationalized on an atomic scale to make dissolved H more effective as
90 a beneficial alloying element.

91 First-principles calculation based on density functional theory (DFT) is one of the
92 most suitable ways to characterize the atomic-scale interaction between metals and
93 solutes. Dissolved H content can be evaluated by the energy required to solidify H in a
94 Fe-Cr-Ni atomic system, i.e., H-absorption energy. We can therefore derive a
95 quantitative understanding of dissolved H content in Fe-Cr-Ni-based austenitic alloys by
96 unveiling the contributions of the alloying elements (Cr, Ni) to the H-absorption energy.

97 It has been reported that the alloying elements and their magnetic states alter the H-
98 absorption energy across Fe-Cr-Ni-based austenitic stainless steels (AISI304 and 316L),
99 Co-Cr-Fe-Ni, and Co-Cr-Fe-Mn-Ni high entropy alloys [19]. In Fe-Mn [20,21] and Fe-
100 Al [22] systems, replacing a Fe atom surrounding O-sites with Mn or Al decreases H-
101 absorption energy. Although the contribution of certain alloying elements to the H-
102 absorption energy remains a concern in HE-relevant research, no systematic studies
103 have yet directly compared dissolved H content from experiments with those from the
104 H-absorption energy in various Fe-Cr-Ni-based austenitic alloys.

105 In the present study, we aim to examine the contributions of Cr and Ni to the
106 dissolved H content of Fe-Cr-Ni-based austenitic alloys based on a systematic
107 calculation of the H-absorption energy at interstitial positions in the vicinity of Cr or Ni
108 atoms using DFT calculations. The H-absorption energy was divided into elastic energy,
109 caused by the movement of the solvent atoms invoked by dissolved H, and chemical
110 energy, stemming from the change in electronic binding states, which makes it possible
111 to identify the role of each alloying element in the H-absorption energy. The dissolved
112 H content, i.e., H-occupancy, was calculated using the H-absorption energy while
113 varying Cr and Ni content, and then compared to the experimental results.

114

115 **2. Computational methodology**

116 *2.1 Calculation method*

117 The DFT calculations were performed using the Vienna Ab Initio Simulation
118 Package [23–25] within the generalized gradient approximation of the Perdew-Burke-
119 Ernzerhof form for electron exchange and correlation [26]. The projector-augmented
120 wave (PAW) method was used for plane wave expansion [27]. Fe-Cr-Ni atomic systems
121 with FCC structure were simulated using a $2 \times 2 \times 2$ supercell with 32 atoms (Fe_{31}X_1 ,
122 Fe_{30}X_2 (X: Fe, Cr, Ni)). For example, the system with two atoms replaced by Cr denotes
123 $\text{Fe}_{30}\text{Cr}_2$. We calculated the H-absorption energy when Cr or Ni replaces one or two of
124 the 32 Fe atoms using these supercells. It was also calculated for Cr_{32} and Ni_{32} , in which
125 Cr or Ni replaces all the Fe atoms. The bulk properties were calculated using a
126 sufficiently high plane-wave cutoff energy of 360 eV with Fermi surface smearing [28]
127 to obtain accurate interatomic forces, employing a smearing width of 0.2 eV. A $6 \times 6 \times 6$
128 k-point Monkhorst-Pack grid [29] was used. We employed VESTA (Visualization for

129 Electric and Structural Analysis) [30] to visualize the atomic structure.

130

131 2.2 DFT calculations of H-absorption energies in $Fe_{31}X_1$, $Fe_{30}X_2$ (X : Fe, Cr, Ni)

132 Both cell geometry and atomic positions were fully relaxed in the $Fe_{31}X_1$, and
133 $Fe_{30}X_2$ (X : Fe, Cr, Ni) unit cells when calculating the H-absorption energy. The
134 magnetic state should be considered, as it impacts the H-absorption energy, as reported
135 by Zhou et al [19]. The atomic structure in the Fe-Cr-Ni-based austenitic alloy is stable
136 over a finite temperature range when in a paramagnetic (PM) state; it is unstable at $T =$
137 0K. When assuming the PM state in the DFT calculation, the H-absorption energy
138 should include excess energy to stabilize the magnetic state. Hence, the
139 antiferromagnetic double layer (AFMD) state (Fig. 1 (a)), i.e., a stable state at $T = 0K$, is
140 appropriate for investigating the H-absorption energy using the DFT calculation [31].
141 Even though a recent study revealed that a spin-spiral state is the most stable in Fe with
142 an FCC structure at $T = 0K$ [32], the total energy of the AFMD state is similar to the
143 spin-spiral state [33]. In the present study we therefore employed the AFMD state for
144 analyzing the H-absorption energy.

145 The initial magnetic moment of Fe, Cr, and Ni atoms is $\pm 3.00\mu_B$, $\pm 5.00\mu_B$, and \pm
146 $1.00\mu_B$, where positive and negative values respectively mean up- and down-spin. After
147 the calculations, the value of the magnetic moment within the PAW sphere of Fe, Cr,
148 and Ni atoms changed to $\pm 2.03\mu_B$, $\pm 0.230\mu_B$, and $\pm 0.950\mu_B$, closely consistent with
149 the results of previous studies [19,34]. The H-absorption energy in the non-magnetic
150 (NM) state (Fig. 1 (b)) was also calculated. The H-absorption energy E_{ab} is given by:

$$151 \quad E_{ab} = E_{tot}[Fe_{32-n}X_nH_1] - E_{tot}[Fe_{32-n}X_n] - \frac{1}{2}E_{tot}[H_2] + E_{ZP} \quad (1)$$

152 $E_{tot}[Fe_{32-n}X_nH_1]$, $E_{tot}[Fe_{32-n}X_n]$, and $E_{tot}[H_2]$ were total energy of $Fe_{32-n}X_nH_1$,
153 $Fe_{32-n}X_n$, and H_2 molecule. The part of zero-point energy E_{ZP} , of H atom is given by:

$$154 \quad E_{ZP} = \frac{1}{2}h\nu - ZPE[1/2 H_2] \quad (2)$$

155 h , ν denote the Plank constant, and the vibrational frequency of the H atom in
156 $Fe_{32-n}X_nH_1$, respectively. The $ZPE[1/2 H_2]$ is half the zero-point energy of the H_2
157 molecules. The vibrational frequency was calculated through harmonic approximation.
158 The hessian of the vibration of the H atom was obtained with the location of the other

159 fixed atom to decouple the vibration of the H atom from that of the other atom.

160

161 *2.3 Deviation of elastic and chemical energy in the H-absorption energy*

162 The H-absorption energy can be divided into elastic and chemical parts. The elastic
163 part stems from the movement of the solvent atoms invoked by dissolved H, and the
164 chemical part stems from changes in electronic binding state. Each was separately
165 defined as “elastic energy”, E_{ab}^{ela} , and “chemical energy”, E_{ab}^{chem} , in the H-absorption
166 energy, E_{ab} . The E_{ab}^{ela} and E_{ab}^{chem} are given by

$$167 \quad E_{ab}^{ela} = E_{tot}^{pulloutH} [Fe_{32-n}X_n] - E_{tot} [Fe_{32-n}X_n] \quad (3)$$

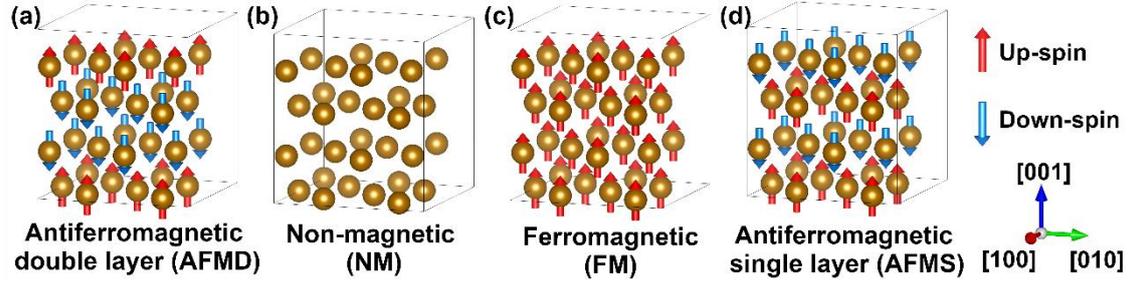
$$168 \quad E_{ab}^{chem} = E_{ab} - E_{ab}^{ela} - E_{ZP} \quad (4)$$

169 $E_{tot}^{pulloutH} [Fe_{32-n}X_2]$ is the total energy of $Fe_{32-n}X_n$ unit cell comes from removing the
170 H atom from fully relaxed $Fe_{32-n}X_nH_1$.

171

172 *2.4 DFT calculations of the H-absorption energy in Cr₃₂ and Ni₃₂ systems*

173 More precisely, the H-absorption energy in pure Fe, Cr, and Ni systems should be
174 resolved to estimate the intrinsic effect of Cr and Ni on the H-absorption energy. The H-
175 absorption energy in Fe and Ni with FCC structure at absolute zero was estimated by
176 extrapolation from the experimental data obtained at high temperatures [35]. Since the
177 Cr element only shows a BCC structure in a solid state over the conventional
178 temperature range, a Cr₃₂ system with an FCC structure was hypothetically constructed.
179 The ferromagnetic (FM) state (Fig. 1 (c)) for the Ni₃₂ system with the initial magnetic
180 moment was $1.00\mu_B$. Both cell geometry and atomic positions were fully relaxed in the
181 unit cell. As a result, the magnetic moment changed to $0.642\mu_B$ (within the PAW
182 sphere) a value that is consistent with a past study that gave a value of $0.641\mu_B$ [36]. The
183 magnetic state (AFMD), antiferromagnetic single layer (AFMS) state (Fig. 1 (d)), and
184 nonmagnetic (NM) state were employed for the Cr₃₂ systems with an initial magnetic
185 moment of $\pm 5.00\mu_B$. As a result, in all magnetic states of Cr₃₂ systems, the magnetic
186 moment changed to $0.00\mu_B$ (within the PAW sphere) a value that is consistent with a
187 past study that gave $0.00\mu_B$ [36].



189 **Fig. 1.** The magnetic state of the unit cell with 32 atoms. (a) Antiferromagnetic double layer (AFMD), (b)
 190 Non-magnetic (NM), (c) Ferromagnetic (FM), and (d) Antiferromagnetic single layer (AFMS) state. The
 191 up and down arrows in AFMD, FM, and AFMS represent up- and down-spin.

192

193 2.5 Calculation of H occupancy

194 H-occupancy, θ_L , describes the dissolved H content, which represents the ratio of
 195 the internal sites occupied by the H atom, given by the following equation:

$$196 \quad \theta_L = \frac{1}{1 + \exp\left(\frac{E_{ab} - \mu^*}{k_B T}\right)} \quad (5)$$

$$197 \quad \mu^* = -\frac{7}{4} k_B T \ln \frac{T}{T^*} + \frac{1}{2} k_B T \ln \frac{f}{f_0} \quad (6)$$

$$198 \quad f = p \exp\left(\frac{p V_H}{RT}\right) \quad (7)$$

199 The chemical potential of the H atom, μ^* , can be calculated using Eq. (6). k_B is the
 200 Boltzmann constant and T is the temperature. T^* is the reference temperature of 7.55
 201 K [35], and f denotes the fugacity of H_2 gas given by Eq. (7) with the gas pressure, p ,
 202 the gas constant R ($= 8.31 \text{ J}/(\text{K} \cdot \text{mol})$), the molar volume of H_2 , V_H ($=$
 203 $1.584 \times 10^{-5} \text{ m}^3/\text{mol}$) [37], and the reference fugacity, f_0 ($= 0.1 \text{ MPa}$). We calculated
 204 the H-occupancy with $p = 100 \text{ MPa}$ at $T = 543 \text{ K}$ for comparison with the
 205 experimental data obtained by the authors [18,38]. The method of calculating the H-
 206 occupancy using H-absorption energy will be described in Section 4.2.

207

208 3. H-absorption energy of $Fe_{31}X_1$, $Fe_{30}X_2$ in the Fe-Cr-Ni atomic system

209 3.1 Validity of computational settings

210 Convergence tests were performed to validate the calculation conditions in the
 211 present study using a unit cell size of 32 atoms, K-point of $6 \times 6 \times 6$, and cutoff energy of

212 360 eV. When changing the unit cell size to four, 32, and 108 atoms in an NM state, the
 213 H-absorption energy was 0.145 eV for four atoms, 0.0662 eV for 32 atoms, and 0.0820 eV
 214 for 108 atoms. A unit cell with 32 atoms was therefore employed to acquire accurate H-
 215 absorption energy, taking into account calculation costs. [Figure 1](#) shows the H-absorption
 216 energy obtained by the convergence test by varying K-point and cutoff energy in the
 217 unit cell consisting of 32 Fe atoms without a zero-point energy correction. The H-
 218 absorption energy is equivalent in the order of 10^{-1} eV regardless of the K-point and
 219 cutoff energy, similar to past studies giving 0.09 eV (Nazarov et al.) [34], and 0.13 eV
 220 (Ismer et al.) [20]. The unit cell size of 32 atoms with a K-point of $6 \times 6 \times 6$, and the
 221 cutoff energy of 360 eV therefore ensures the accuracy of this study in investigating the
 222 effects of Cr and Ni solute atoms with various configurations.

223

224 **Table 1.** H-absorption energy of the unit cell consisting of 32 atoms with various K-
 225 point and cutoff energy without the zero-point energy correction

Condition	K-point	cutoff energy (eV)	H-absorption energy (eV)
Employed conditions	$6 \times 6 \times 6$	360	0.132
K-point (1)	$7 \times 7 \times 7$	360	0.138
K-point (2)	$8 \times 8 \times 8$	360	0.139
K-point (3)	$9 \times 9 \times 9$	360	0.138
cutoff energy (1)	$6 \times 6 \times 6$	400	0.132
cutoff energy (2)	$6 \times 6 \times 6$	500	0.123
cutoff energy (3)	$6 \times 6 \times 6$	600	0.122

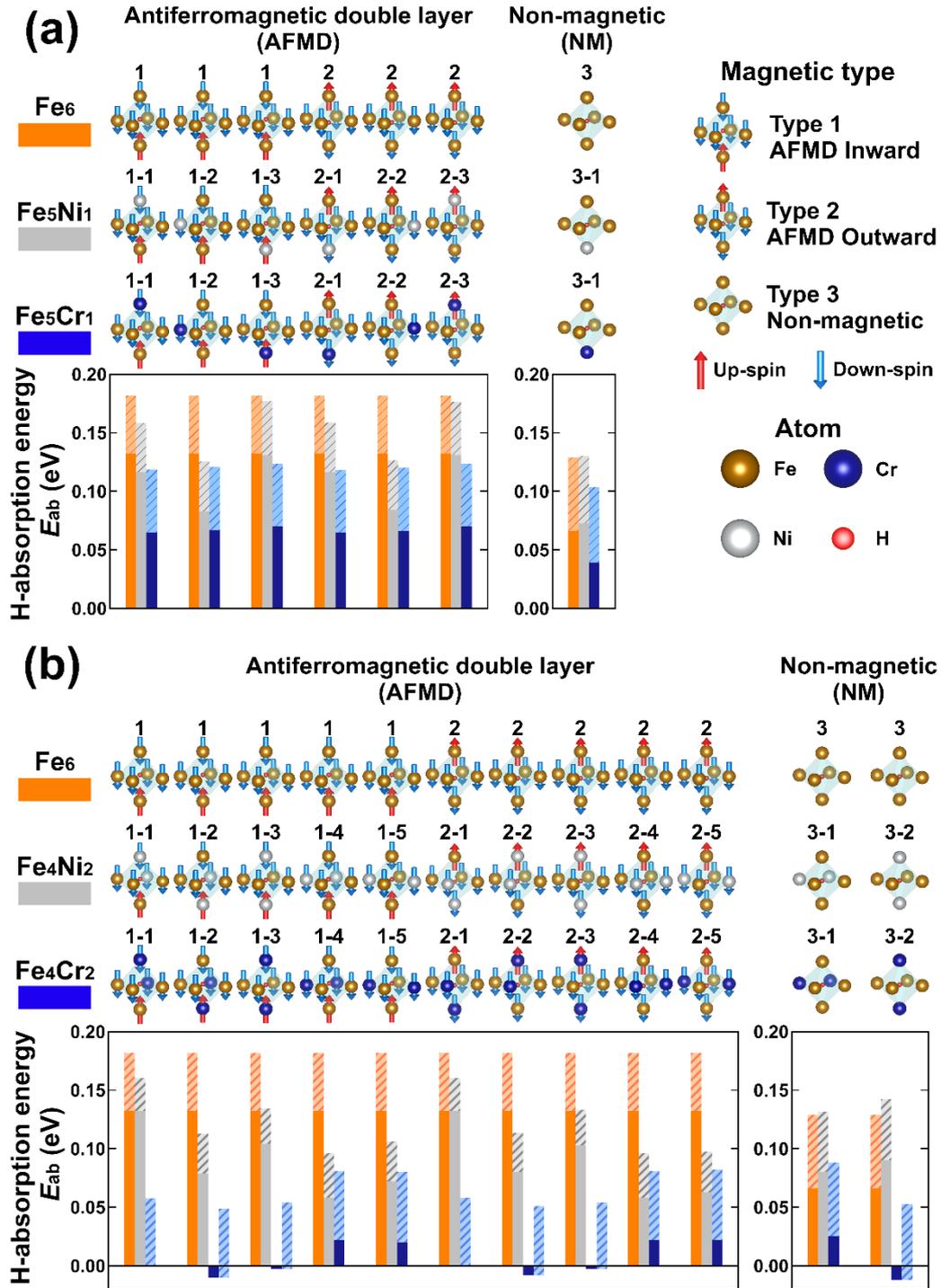
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227 3.2 H-absorption energy at O-sites and T-sites

228 [Figures 2](#) and [3](#) show the H-absorption energy E_{ab} in the O-sites and T-sites,
 229 respectively, when replacing one Fe atom, i.e., $Fe_{31}X_1$, as represented in (a) or two Fe
 230 atoms, i.e., $Fe_{30}X_2$, as shown in (b). The part of the zero-point energy correction, E_{ZP} , is
 231 shown as bars filled with a hatched pattern. The up and down arrows in the figures
 232 denote the magnetic moment as up- and down-spin. The E_{ab} fell to a minimum at 0.118
 233 eV for $Fe_{31}Cr_1$ and to 0.125 eV for $Fe_{31}Ni_1$, and 0.0490 eV for $Fe_{30}Cr_2$ and 0.0961 eV
 234 for $Fe_{30}Ni_2$. E_{ab} represents the stability of the H atom, since the lower the energy, the

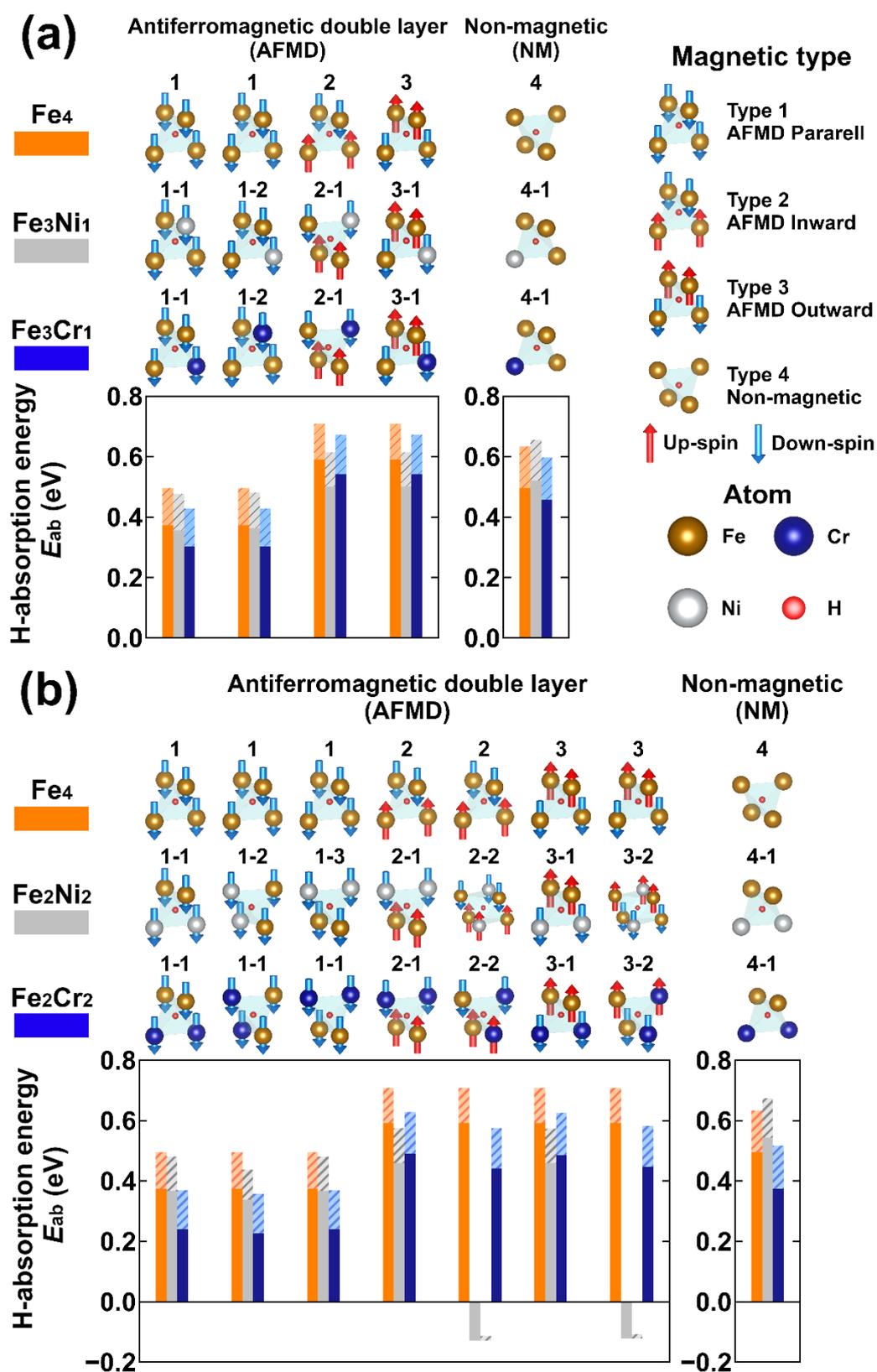
235 more stable the site. The H atom can remain more stable in the Fe-Cr system than in the
236 Fe-Ni system. The O-sites have a noticeably lower E_{ab} than the T-sites, regardless of
237 the substituted element (Cr or Ni), for both $Fe_{31}X_1$ and $Fe_{30}X_2$, except when two Ni
238 atoms are placed diagonally in $Fe_{30}Ni_2$ (type 2-2 and 3-2 in Fig. 3 (b)). In 2-2 and 3-2 in
239 Fig. 3 (b), the structure relaxation invoked the extensive movement of atoms, i.e.,
240 change in the lattice constant, substantially affecting the H-absorption energy. As
241 reported in past studies, the O-sites work as a solution site for H atoms [39] and the T-
242 sites act as a diffusion pathway [20], i.e., the saddle point of activation energy. In the
243 present study, therefore, we focus on E_{ab} at the O-sites in our calculations.

244 The following: 1) magnetic state, 2) location of substitutional atoms, and 3) number
245 of substitutional atoms are dominant factors that control the H-absorption energy, E_{ab} .
246 In 1) magnetic state, AFMD decreased the E_{ab} by replacing Fe with Ni and Cr, and Cr
247 decreased it in the NM state. In 2) location of substitutional atoms, when replacing Fe
248 with Ni, E_{ab} changed as a function of the location of Ni. However, the location of Cr
249 did not influence E_{ab} . Cr and Ni thus appear to contribute in different ways to the
250 reduction of E_{ab} . The insights from 1) and 2) indicate that E_{ab} is strongly affected by
251 magnetic moments but not by their direction (up or down). In 3) number of
252 substitutional atoms, one-atom substitution invoked the reduction in E_{ab} of 0.0614 eV
253 by Ni and 0.068 eV by Cr, which became more pronounced in two-atom substitution, to
254 0.0901 eV by Ni and 0.130 eV by Cr. Chromium therefore plays a more influential role
255 than Ni in reducing E_{ab} . This conclusion corresponds to the experimental results, which
256 show that the higher the Cr content, or the higher the Cr : Ni ratio, the higher the
257 dissolved H content in Fe-Cr-Ni-based austenitic alloys [18].



258 Fig. 2. H-absorption energy, E_{ab} , at the O-sites of (a) Fe₃₁X₁ and (b) Fe₃₀X₂ (X: Fe, Ni, Cr) in the AFMD
 259 and NM states. Up and down arrows in the AFMD state represents the up- and down-spin. The part of
 260 zero-point energy correction, E_{ZP} , is shown as bars filled with a hatched pattern.

261



262 **Fig. 3.** H-absorption energy, E_{ab} , at the T-sites of (a) Fe_{31}X_1 and (b) Fe_{30}X_2 (X: Fe, Ni, Cr) in
 263 the AFMD and NM states. Up and down arrows in the AFMD state represent the up- and down-

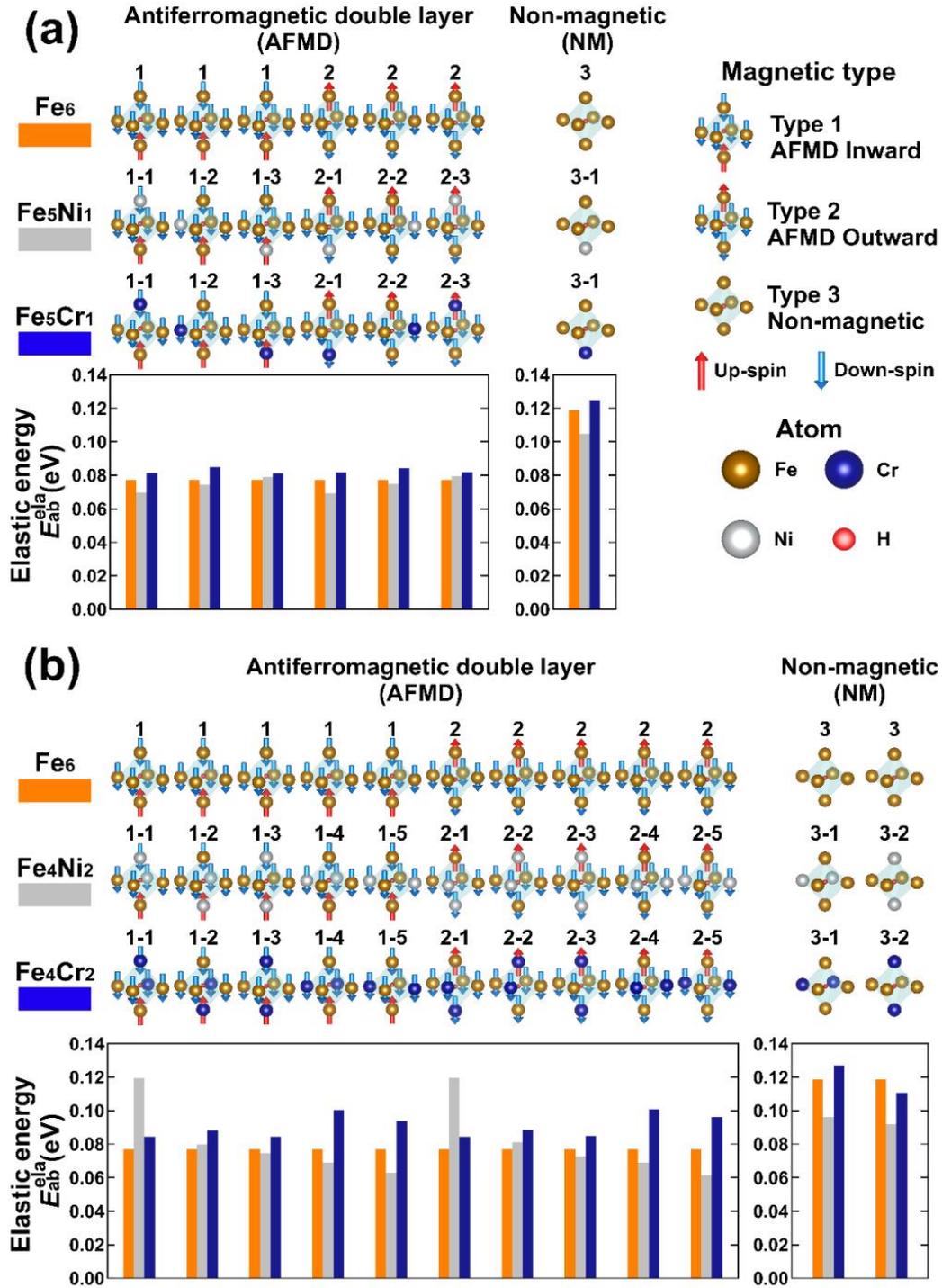
264 spin. The part of zero-point energy correction, E_{ZP} , is shown as bars filled with a hatched
265 pattern. The values of 2-2 and 3-2 of Fe_2Ni_2 in (b) did not represent correct H-absorption energy
266 at the T-sites because of the significant movement of the H atoms and the change in the lattice
267 constant of the unit cell during the structure relaxation calculation.

268

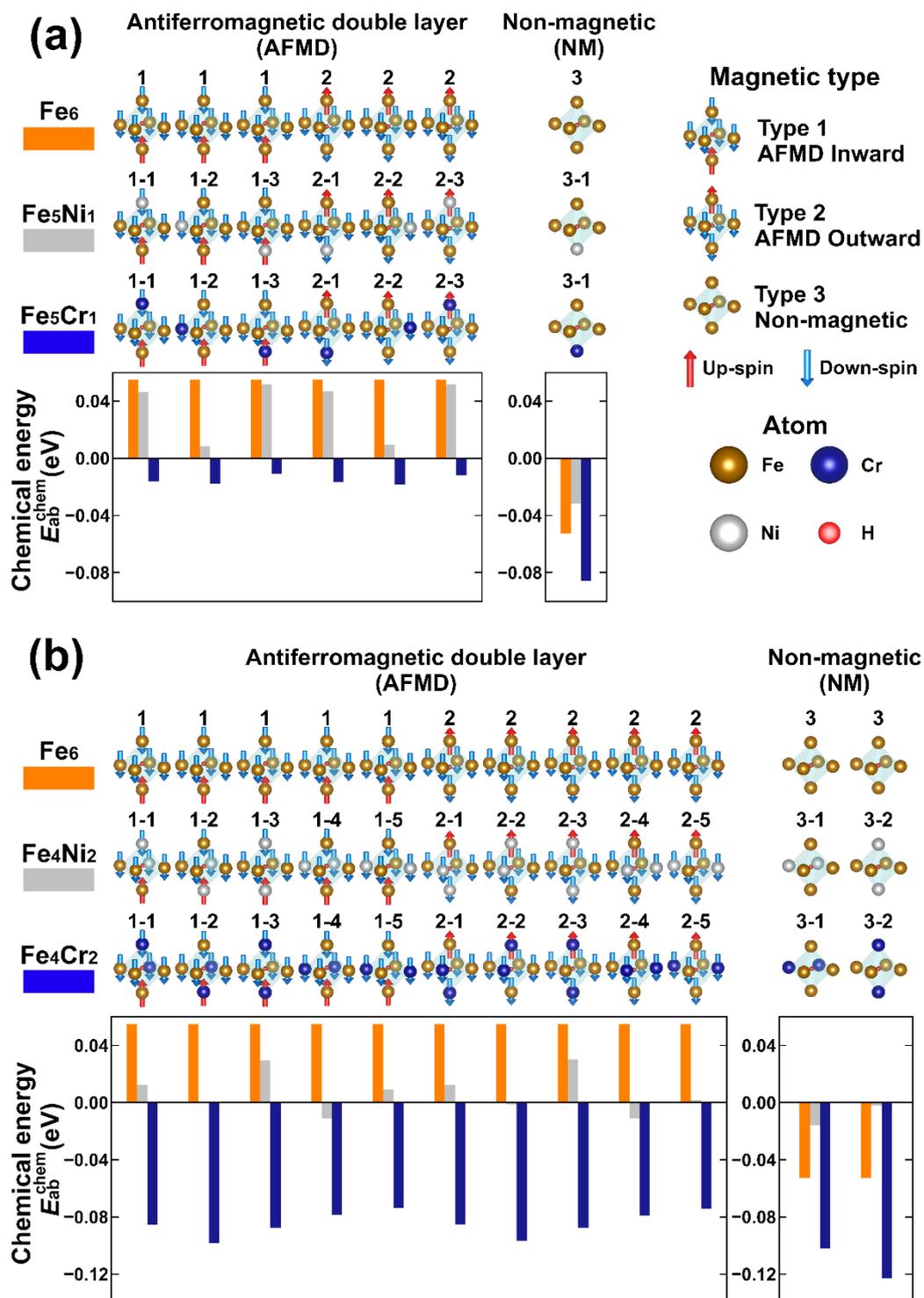
269 3.3 Contribution of elastic and chemical energy to H-absorption energy

270 **Figures 4** and **5** respectively show elastic energy, E_{ab}^{ela} , and chemical energy, E_{ab}^{chem} ,
271 in (a) Fe_{31}X_1 and (b) Fe_{30}X_2 systems. Ni-substitution increased or decreased E_{ab}^{ela}
272 depending on their positions, e.g., 0.0690 eV and 0.0793 eV in $\text{Fe}_{31}\text{Ni}_1$ as represented in
273 type 1-1 and 1-3 in **Fig. 4** (a). Cr-substitutions increased E_{ab}^{ela} in all cases (**Fig. 4**). In
274 contrast, both Ni- and Cr-substitution decreased E_{ab}^{chem} in all cases (**Fig. 5**).
275 Interestingly, the effect on E_{ab}^{chem} became more pronounced as the number of
276 substituted atoms increased, irrespective of magnetic moment, especially for Cr-
277 substitutions, where E_{ab}^{chem} became negative, e.g., -0.0164 eV in $\text{Fe}_{31}\text{Cr}_1$. The reduction
278 in total H-absorption energy therefore stems from a marked decrease in the chemical
279 energy part owing to the change in the electronic state, which is more pronounced in the
280 Cr-substitutions.

281 To more precisely demonstrate the contribution of Cr and Ni to the reduction in the
282 H-absorption energy, **Fig. 6** shows the H-absorption energy, E_{ab} , in (a), the elastic
283 energy, E_{ab}^{ela} , in (b), and the chemical energy, E_{ab}^{chem} , in (c) when Cr and Ni replace all
284 Fe atoms in the unit cell. The part of zero-point energy correction, E_{ZP} , is represented
285 as bars filled with a hatched pattern in (a). Due to Cr-substitutions, E_{ab}^{ela} showed a slight
286 increase during the remarkable reductions in E_{ab}^{chem} , i.e., -0.321 eV from Fe_5Cr_1 to Cr_6 .
287 The reduction in E_{ab}^{chem} was independent of magnetic state because it transformed from
288 AFMD and AFMS to NM during the structure relaxation. In contrast, E_{ab}^{chem} did not
289 change with Ni-substitution, while a slight reduction emerged in E_{ab}^{ela} (-0.0192 eV,
290 attributable to the change in the magnetic state, AFMD, and FM): Cr reduces E_{ab} by
291 potentially lowering E_{ab}^{chem} , and Ni by E_{ab}^{ela} . Cr-substitution is more effective in reducing
292 E_{ab} . The experimental values of the H-absorption energy for Fe with an FCC structure
293 and Ni are positive, at 26.2 and 14.6 kJ/mol [35]. Chromium, therefore, as demonstrated
294 by the present study, contributes more to reducing the H-absorption energy.

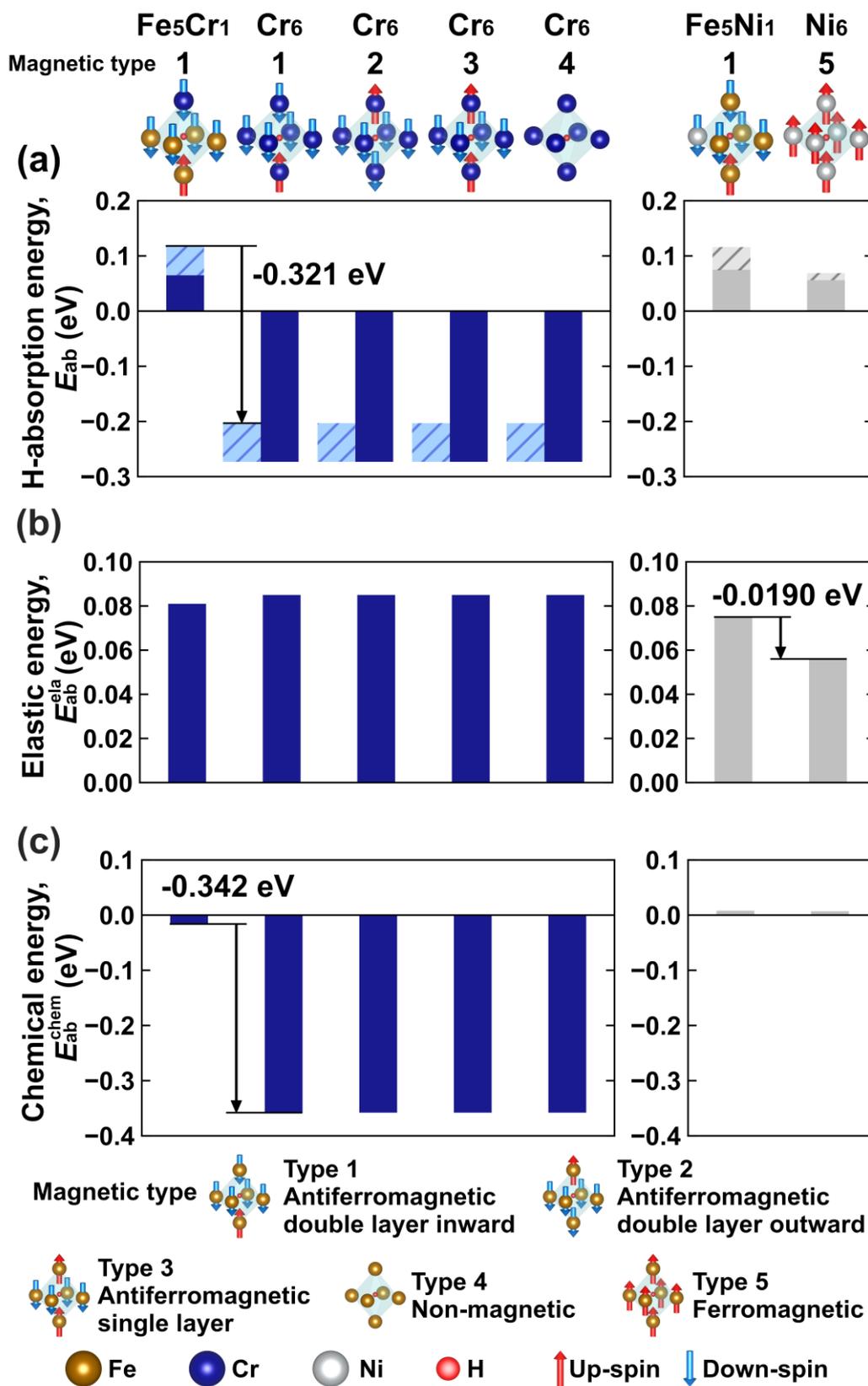


295 **Fig. 4.** The elastic energy, E_{ab}^{ela} , at O-sites of (a) Fe₃₁X₁ (X: Fe, Ni, Cr) (b) Fe₃₀X₂ (X: Fe, Ni,
 296 Cr) in the AFMD and NM states. Up and down arrows in the AFMD state represent up- and
 297 down-spin.



299 **Fig. 5.** The chemical energy, E_{ab}^{chem} , at O-sites of (a) Fe₃₁X₁ (X: Fe, Ni, Cr) (b) Fe₃₀X₂ (X: Fe,
 300 Ni, Cr) in the AFMD and NM states. Up and down arrows in the AFMD state represent up- and
 301 down-spin.

302



303 **Fig. 6.** The difference between the contribution of Cr and Ni to the H-absorption energy at the
 304 O-site for Fe₅Cr₁ in Fe₃₁Cr₁ cell, Cr₆ in Cr₃₂ cell, Fe₅Ni₁ in Fe₃₁Ni₁ cell, and Ni₆ in Ni₃₂ cell. (a)

305 H-absorption energy, E_{ab} . The part of zero-point energy correction, E_{ZP} , is represented as
306 shown as bars filled with a hatched pattern. (b) Elastic energy, E_{ab}^{ela} , (c) chemical energy, E_{ab}^{chem} .
307 Up and down arrows represent up- and down-spin.

308

309 **4. H-occupancy calculated by H-absorption energy**

310 *4.1 Mean H-absorption energy of the O-sites in Fe-Cr-Ni-based austenitic alloys with*
311 *any chemical composition*

312 **Figure 7** shows the correlation between the H-absorption energy, E_{ab} , described in
313 **Figs. 2 and 6** and the number of Cr and Ni atoms in the O-sites. Please Note that the
314 E_{ab} in **Fig. 7** is the average value of the various O-site patterns generated by the
315 different locations of substitution atoms and magnetic moment shown in **Figs. 2 and 6**.
316 Assuming that E_{ab} changes linearly with the number of Cr and Ni atoms, E_{ab} at the
317 O-sites in Fe-Cr and Fe-Ni systems is given by the following equations.

$$318 \quad E_{ab} = 0.186 - 0.0646n_{Cr} \quad (8)$$

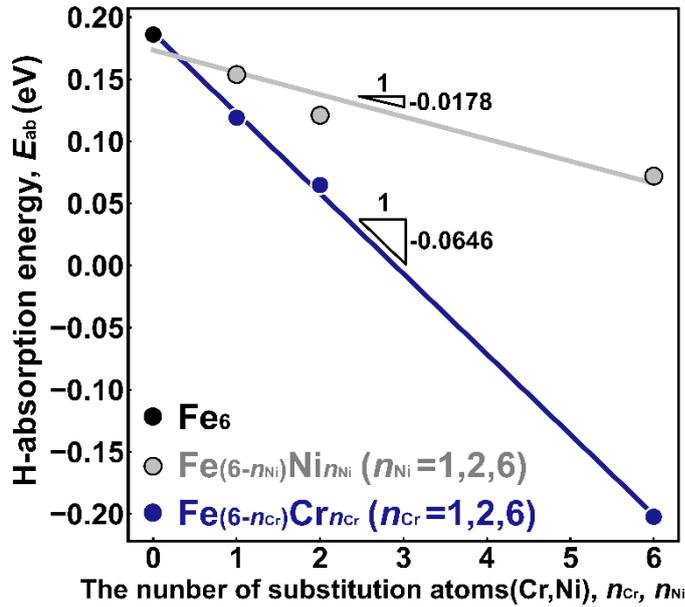
$$319 \quad E_{ab} = 0.186 - 0.0178n_{Ni} \quad (9)$$

320

321 n_{Cr} and n_{Ni} are the numbers of Cr and Ni atoms in the O-sites, and 0.186 eV is the
322 E_{ab} at the O-sites consisting of Fe atoms only.

323 We predicted the H-occupancy, θ_L , of the various Fe-Cr-Ni-based austenitic alloys
324 by the H-absorption energy at the O-sites. Neglecting the interaction between Cr and Ni
325 atoms constituting the same O-site, E_{ab} is roughly described by the following equation.

$$326 \quad E_{ab} = 0.186 - 0.0646n_{Cr} - 0.0178n_{Ni} \quad (10)$$



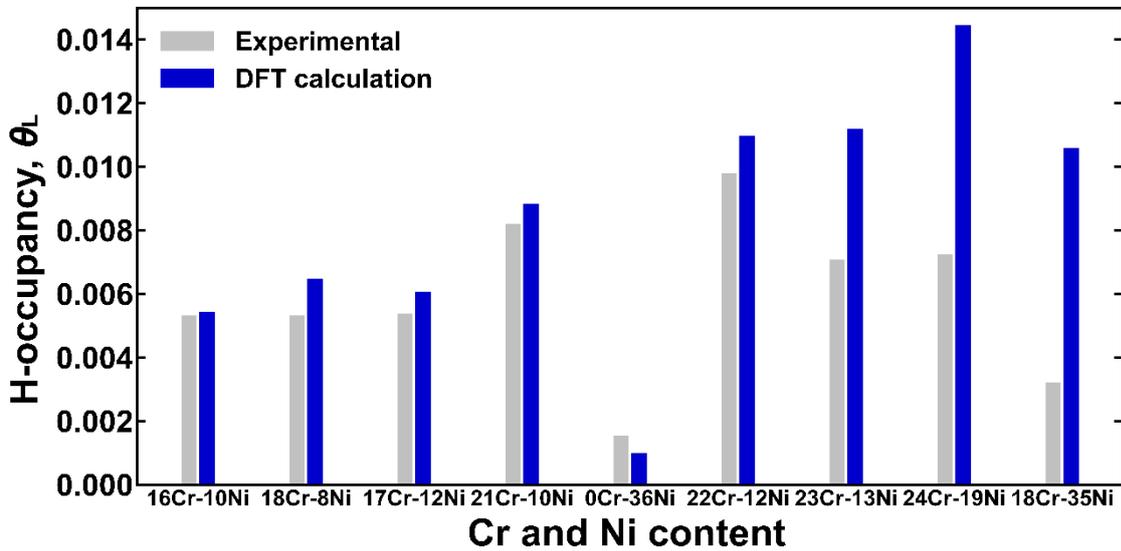
327 **Fig. 7.** Variation in the mean H-absorption energy, E_{ab} , at O-sites under AFMD as a function of
 328 the number of Cr atoms, n_{Cr} , and Ni atoms, n_{Ni} . When n_{Cr} and $n_{Ni} = 1$, each value of E_{ab}
 329 in Fig. 7 is the average value of E_{ab} of the O-site patterns under AFMD shown in Fig. 2 (a),
 330 i.e., n_{Cr} and $n_{Ni} = 2$ in Fig. 2 (b), and n_{Cr} and $n_{Ni} = 6$ in Fig. 6 (a).
 331

332 4.2 H-occupancy in alloys with various atomic ratios of alloying elements

333 To calculate the H-occupancy θ_L of Fe-Cr-Ni-based austenitic alloys with various
 334 atomic ratio, we generated 100,000 random combinations of six atoms consisting of the
 335 O-sites along with the atomic ratio of each alloy, and calculated each E_{ab} using Eq.
 336 (10) in Section 4.1. The θ_L of each alloy is the average of H-occupancies from each
 337 E_{ab} according to Eq. (5) in Section 2.5.

338 **Figure 8** shows the H-occupancy θ_L with an arbitrary atomic ratio, derived using
 339 the above method, together with the experimental results in Table 2. The θ_L values
 340 were sorted in ascending order by the sum of the atomic Cr and Ni ratio in Table 2. Over
 341 the wide range of totals of Cr and Ni ratios (0 – 36.0 at %), e.g., 16Cr-10Ni to 22Cr-
 342 12Ni in Fig. 8, the θ_L values in the present study are closely consistent with the
 343 experimental results for the absolute value. In contrast, when the sum of Cr and Ni ratio
 344 exceeds 36.0 at %, as represented by 23Cr-13Ni to 18Cr-35Ni, the calculated result is
 345 higher than the experimental one, although the patterns are the same.

346 To examine the above discrepancies between the experimental and calculated values
 347 for H-occupancy θ_L , Fig. 9 shows the relationship between the discrepancy and (a) the
 348 totals of the Cr and Ni atomic ratios, (b) the Cr atomic ratio, and (c) the Ni atomic ratio.
 349 The discrepancy became more marked as the totals of the Cr and Ni atomic ratios
 350 increased. Specifically, the H-absorption energy E_{ab} derived from Eq. (11) was
 351 increasingly underestimated with rising totals of Cr and Ni content. Figures 9 (b) and (c)
 352 show that the discrepancy did not correlate with Cr content: it appears to be a function
 353 of Ni, except for 0Cr-36Ni. It was more pronounced in 18Cr-35Ni than in 0Cr-36Ni,
 354 even with a similar Ni content. Thus, interaction between Cr and Ni atoms is significant
 355 if the Fe-Cr-Ni-based austenitic alloy contains a high amount of Cr and Ni, e.g., the sum
 356 value exceeds 36.0 at%. Although the interaction between Cr and Ni has been well
 357 reported, the interaction between certain alloying elements has been studied from the
 358 perspective of the phase stability of Nb-Si alloy [40]. The Zr and Hf atoms reduced the
 359 stability of the Nb phase in the alloy. Only when another atom (Al, Ni) was contained in
 360 the Nb phase, Zr and Hf atoms stabilized the Nb phase due to the synergetic effect with
 361 Al and Ni atoms. Therefore, there is a possibility that the Cr and Ni atoms have such a
 362 synergetic effect on the H-absorption energy.



363 Fig. 8. H-occupancy θ_L of Fe-Cr-Ni-based austenitic alloys with various Cr and Ni contents
 364 obtained by DFT calculations in the present study and experiments in past studies [18,38].
 365

Table 2. Overall data of the H-occupancy, the Cr-equivalent in the various Fe-Cr-Ni-based austenitic alloys, generated by the experiments and DFT calculations, together with the discrepancy between the DFT and experiments[18,38].

Materials	mass Cr %	mass Ni %	atomic Cr	atomic Ni	H-occupancy ($\times 10^{-3}$) in Fig. 8		Discrepancy % in Fig. 9	Cr-equivalent in Fig. 10
					Experiments	DFT calculation		
16Cr-10Ni (AISI 316)	16.2	10.1	0.172	0.0958	5.32	5.35	0.612	0.199
18Cr-8Ni (AISI 304)	18.2	8.18	0.193	0.0770	5.32	6.46	21.4	0.214
17Cr-12Ni (AISI 316L)	16.8	12.1	0.179	0.114	5.37	5.92	10.2	0.210
21Cr-10Ni (HPI 160)	20.7	9.71	0.219	0.0914	8.37	8.74	6.58	0.245
0Cr-36Ni (UNS K93600)	0.00	36.1	0.00	0.349	1.52	0.975	-35.8	0.0963
22Cr-12Ni (XM 19)	22.4	12.5	0.238	0.117	9.77	10.8	11.1	0.270
23Cr-13Ni (AISI 309S)	22.5	13.3	0.239	0.125	7.06	11.2	58.6	0.274

24Cr-19Ni (AISI 310S)	24.2	19.1	0.257	0.179	7.22	14.4	99.9	0.307
18Cr-35Ni (UNS K08330)	18.4	35.1	0.198	0.335	3.20	10.4	227	0.290

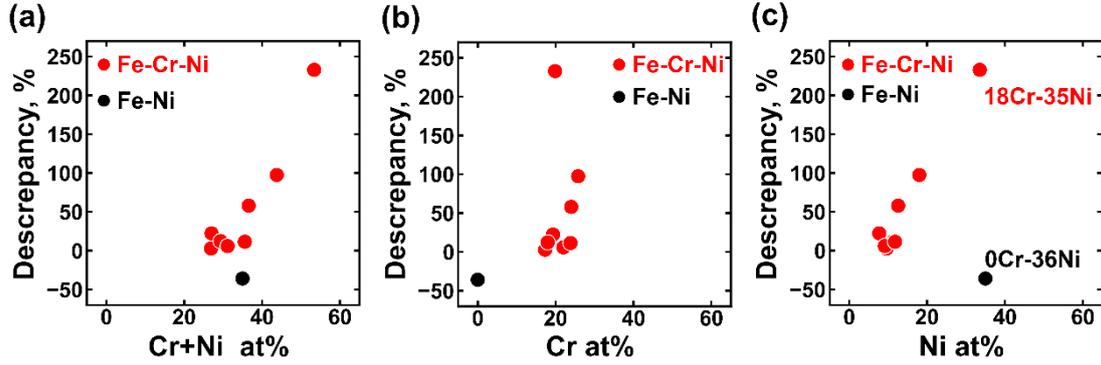


Fig. 9. The discrepancy between the H-occupancy θ_L of Fe-Cr-Ni-based austenitic alloys with various Cr and Ni content obtained by DFT calculations and experiments in past studies [18,38] in Table 2 versus (a) the totals of the Cr and Ni atomic ratios, (b) the Cr atomic ratio, and (c) the Ni atomic ratio.

As shown in Fig. 8, the H-occupancy of Fe-Cr-Ni-based austenitic alloys can be estimated by the H-absorption energy when the total Cr and Ni content is below 36.0 at%, without taking into account the interaction between Cr and Ni. As an index of H-occupancy of Fe-Cr-Ni-based austenitic alloys, we propose the Cr-equivalent, Cr_{eq-H} , as follows.

$$Cr_{eq-H} = 1[Cr] + 0.276[Ni] \quad (11)$$

[Cr] and [Ni] denote the Cr and Ni atomic ratios. The coefficient of 0.276 represents the contribution of Ni to the H-absorption energy based on that of Cr, i.e., $0.0178 / 0.0646$. Figure 10 plots the experimentally-derived H-occupancies [18,38] and the calculated H-occupancies in the present study as a function of Cr_{eq-H} . The calculated H-occupancies were closely consistent with the results of experiments in the range $Cr_{eq-H} < 0.250$. The Cr_{eq-H} influences the H content derived from the change in the H-absorption energy in the Fe-Cr-Ni system. Consequently, the higher the H content, i.e., the lower the H-absorption energy, the greater the improvement in the strength and ductility balance in the Fe-Cr-Ni alloy. Although H-occupancy is overestimated in the range of Cr_{eq-H} greater than 0.250, Cr_{eq-H} can be used as an index of the H-occupancy of Fe-Cr-Ni-based austenitic alloys when $Cr_{eq-H} < 0.250$. The interaction between Cr and Ni atoms should be incorporated such that Cr_{eq-H} can estimate the H-occupancy accurately without any limitations on Cr and Ni content.

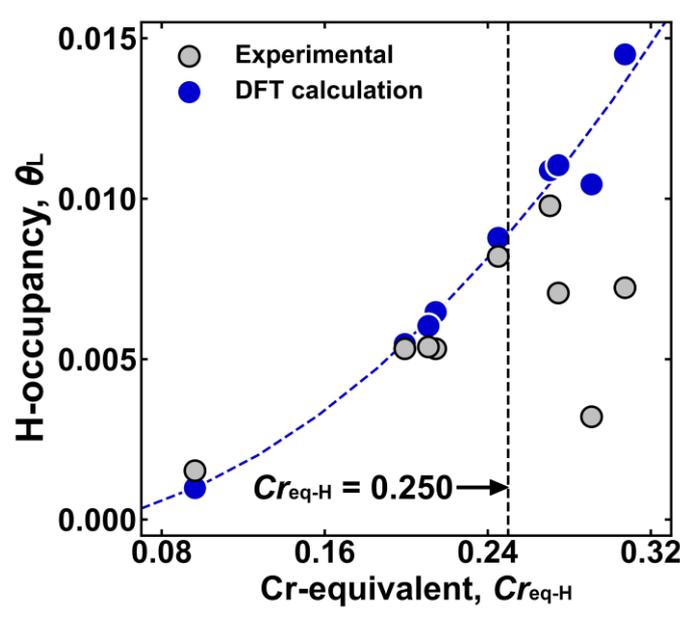


Fig. 10. The H-occupancy θ_L of Fe-Cr-Ni-based austenitic alloys with various Cr and Ni contents obtained by DFT calculations and experiments in past studies [18,38] versus the Cr-equivalent, Cr_{eq-H} in Table 2.

5. Conclusions

To understand the details of various dissolved H content in Fe-Cr-Ni-based austenitic alloys as a function of the alloying elements, we investigated the effects of Cr and Ni on H-absorption energy at O-sites by employing DFT calculations in AFMD and NM states. The H-occupancy calculated based on H-absorption energy was directly compared with the experimental results for various Fe-Cr-Ni-based austenitic alloys. The primary insights are summarized as follows.

- (1) Replacing Fe with Cr and Ni reduces the H-absorption energy, i.e., increases the H-occupancy. This reduction becomes more pronounced with substitutions by Cr than by Ni.
- (2) The reduction in the H-absorption energy stems primarily from a decrease in chemical energy rather than a decrease in elastic energy. Chromium reduces the chemical energy in H-absorption to a substantially greater degree than does Ni.
- (3) The H-absorption energy E_{ab} at the O-sites in the Fe-Cr-Ni austenitic alloy system is given as follows.

$$E_{ab} = 0.186 - 0.0646n_{Cr} - 0.0178n_{Ni}$$

The calculated H-occupancy by E_{ab} strongly supports the experimental results as absolute values over a wide range of totaled Cr and Ni content (< 36.0 at%). When it exceeds 36.0 at%, the calculated H-occupancy is overestimated compared to the experimental results, likely due to the calculation not including the effects on H-absorption energy of interactions between Cr and Ni atoms.

- (4) The Cr-equivalent Cr_{eq-H} is thus a potentially useful index of H-occupancy of Fe-Cr-Ni-based austenitic alloys when $Cr_{eq-H} < 0.250$. When $Cr_{eq-H} > 0.250$, a divergence is generated between the calculated and experimental results due to interactions between the Cr and Ni atoms.

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